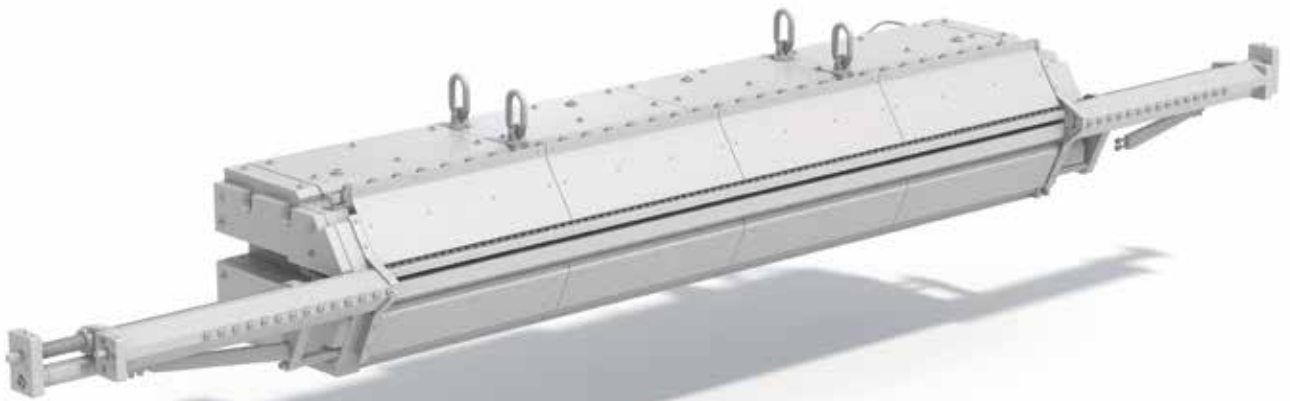




Reifenhäuser

EXTRUSION SYSTEMS

The Extrusioners



Flat die Sheet

Flat dies for the production of thick and/or foamed sheets. Large lip opening gaps realized by removable and sliding lower and upper die lips. Optimal product thickness control due to a 90° restrictor bar.

Flat die

Portfolio for sheet extrusion

Type	5-part die body with removable upper and lower lip, adjustable lower and upper lip, 90° restrictor bar and die lip tempering	Options	Die lip adjustment: Manual push, manual push with differential adjustment, manual pull/push combination, automatic push, automatic pull/push combination
Applications	Sheets, high transparent sheets, PVC, foamed sheets, etc.		External decking
Raw materials	PP, PET, PA, PLA, PS, ABS, PMMA, PC, PVC, etc.		Lip heating (tempering)
Width range	500 – 4000 mm		Rapid Slide
Die gap range	6 – 70 mm		Die body insulation
			Lip inserts
			PAM Option
		Surface coatings	Chrome, multilayer chrome, CrN mod, special polymer coatings